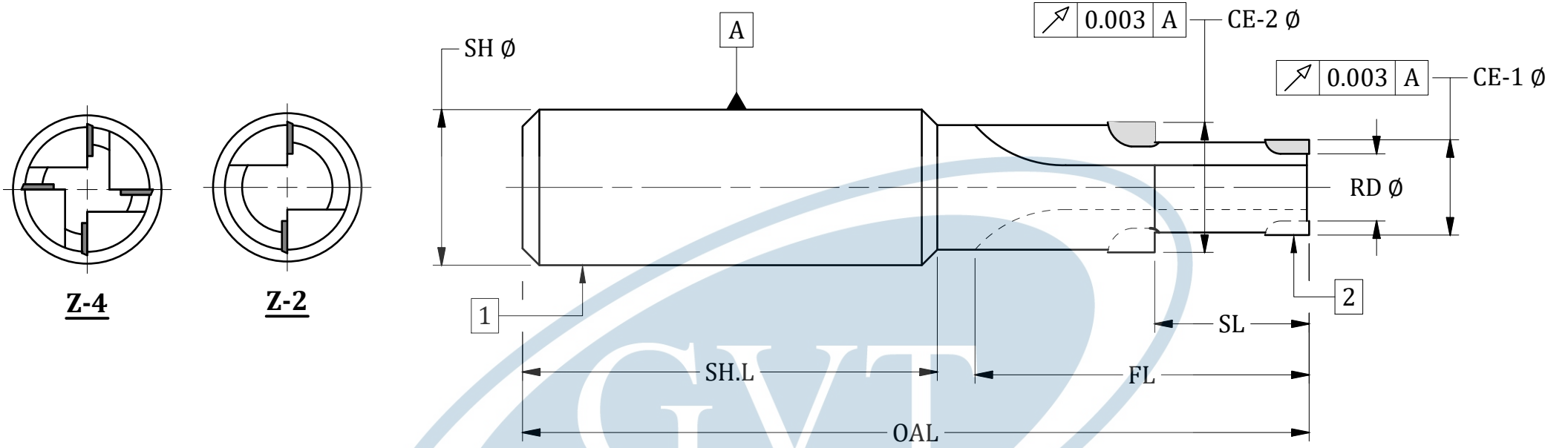


REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED
	0			S.V



**Tool Specifications:**

- 1. SH Ø - \_\_\_\_\_
- 2. CE-1 Ø - \_\_\_\_\_
- 3. CE-2 Ø - \_\_\_\_\_
- 4. SL - \_\_\_\_\_
- 5. FL - \_\_\_\_\_
- 6. SH.L - \_\_\_\_\_
- 7. OAL - \_\_\_\_\_
- 8. Thr.Coolant - Yes  No
- 9. Z - 2  4

THIS DRAWING BELONGS TO GV TOOL CO.,  
NEITHER THE ORIGINAL NOR REPRODUCTIONS MAY BE  
MADE ACCESSIBLE TO ANY THIRD PARTY WITHOUT CONSENT

2	4 or 8	PCD			
1	1	Carbide			
Part No	Quantity	Description	Specification	Application	Coating
Designed by P.S.K	Checked by S.P	Approved by S.V	Date	Drg. Date	T.A.P
Title: Multi Step PCD Reamer				Customer	
Part Code:				Revision 0	Sheet 1 / 1

Work Material	Work Hardness	Machine	Current Vc	Current Feed	Coolant Pressure
---------------	---------------	---------	------------	--------------	------------------



**GV TOOL CO.,**  
CHENNAI-600 053.